

DDL-900B Series

Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thread Trimmer (Oil Shielding System)

JUKI



OPTION



Non-lubricated hook (asm.): 22890206
Non-lubricated hook (asm.): 22890404 (provided with the needle guard)
 Oil stains on sewing products can be totally prevented by using the dry hook made of plastic which has a unique race surface.

*Max. sewing speed: 4,000 sti/min
 *To use the non-lubricated hook, the following two parts are separately needed.
Hook driving shaft detent plug screw: 11079506
O ring: R0036080200



Auto lifter device (asm.) AK85B: 40188851
 This device automatically lifts the presser foot.



Non-rotating bobbin
 The non-rotating bobbin helps prevent irregular stitches due to a certain sewing speed and bobbin thread tension variation due to a change in the bobbin thread remaining amount. Since the bobbin supplies the bobbin thread without rotating, the bobbin will not run idle.

*The hook, bobbin and bobbin case are all specifically-designed items for the non-rotating bobbin.

SPECIFICATIONS

Model name	DDL-900BB-S DDL-900B-S	DDL-900BB-H DDL-900B-H
Application	Standard	For heavy weight materials
Lubrication	Oil Shielding System	
Max. sewing speed	5,000sti/min	4,000sti/min
Max. thread trimmer speed	300sti/min	
Max. stitch length	4mm	5mm
Needle bar stroke	30.7mm	
Lift of the presser foot	By hand: 5.5mm / By knee: 13mm	
Needle	DBx1 #11 (#9~#18)	DBx1 #21 (#20~#23)
Lubrication oil	JUKI Machine Oil 1 or 7 (equivalent to ISO VG7)	
Direct motor	400W	
Power requirement	Single-phase 200V~240V	
Power consumption	250VA	
Total weight	Machine head: 36kg	

*"sti/min" stands for "Stitches per Minute."

WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Machine head

Wiper, Nipper and one-touch type reverse feed	Code
Wiper, Nipper	0B
Not provided	WB
Wiper	NB
Nipper	

*DDL-900BB can not select "WB" code

Sewing specification	Code
Standard	-
Shorter-thread reming functions	B

DDL900BB

Application	Code	Power supply	Code
Standard	S	Single-phase 200V~240V (for General Export, China)	K
For heavy weight materials	H	Single-phase 200V~240V (for Europe)	N

VIET LE CO., LTD.
 Sewing & Textile Machines and Parts

Max. Sewing Speed
5,000 sti/min

HOTLINE: 0982 085 899

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JUKI

JUKI CORPORATION
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* Specifications and appearance are subject to change without prior notice for improvement.
 * Read the instruction manual before putting the machine into service to ensure safety.
 * This catalogue prints with environment-friendly soyink on recycle paper.

JUKI ECO PRODUCTS



The DDL-900B Series is an eco-friendly product which complies with JUKI ECO PRODUCTS standards for protecting the environment.

● The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive.

For details of JUKI ECO PRODUCTS, refer to : http://www.juki.co.jp/eco_e/index.html

*The RoHS Directive is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium, PBB and PBDE) in electrical and electronic equipment. The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.



Registered Organization : JUKI CORPORATION Head Office
 The Scope of the Registration : The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.

High-speed lockstitch machine with an automatic thread trimmer which is provided with a new oil shielding system

The sewing machine which integrates the direct-drive motor, control box and control panel into a monolithic body is now provided with a new oil shielding mechanism. It not only eliminates oil stains on sewing products, but also further enhances workability and maintainability.



F Provided as standard with LED lighting which illuminates the needle entry area

Since the LED lights cast their light exactly downward to illuminate the needle entry area from the right and left sides of the needle bar, sewing work can be carried out more easily as compared with the use of light from one direction. In addition, the illuminance of the LED lights can be adjusted in five steps and can be used as an auxiliary light for work



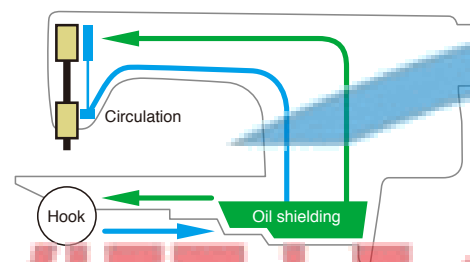
G Highly-functional touch-back switch

JUKI's sewing machine which is provided with a thread trimmer is also provided as standard with the renowned needle breakage preventing function. The main shaft angle control works to prevent needle breakage even when the touch-back switch is used to perform reverse feed stitching. The height of the touch-back switch is adjustable according to the items to be sewn.



NEW "Oil Shielding System"

In order to prevent oil stains on sewing products, the sewing machine has adopted the "Oil Shielding System" which is integrated into the sewing machine bed. The needle bar is lubricated with a smaller quantity of oil as compared with the conventional model. In addition, oil which externally splashes is shielded by the newly-developed frame oil recovery mechanism and automatic oil circulation mechanism. The new structure contributes to the achievement of the maximum sewing speed of 5,000sti/min and also to increased productivity.



A Elimination of oil stains on sewing products <Adoption of a oil shielding>

Oil is stored in the oil-shielded made of highly rigid aluminum die cast which is integrated into the machine head and provides increased cooling performance. The new oil-shielded has increased sealing performance as compared with a plastic oil tank and effectively prevents oil leakage and tank breakage. Furthermore, as the tank has a capacity of 600cc, which is equivalent to that of the conventional model, the frequency of oil replenishing does not change. These features ensure a reliability of mechanical parts as high as that of the conventional model.



DDL-900B

B Oiling and oil-quantity checking can be done with ease

The oil hole is located on the top of the machine arm. The oil quantity can be easily checked with the oil gauge mounted on the top of the bed without tilting the machine head.



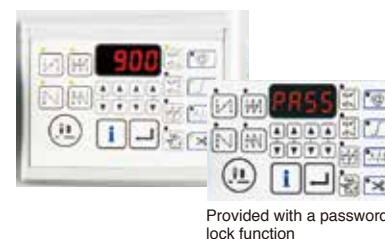
C Broadened range of adjustment of the hook oil quantity

The adjustable range of the oil quantity in the hook has been broadened to enable fine adjustment. In addition, the bottom of the underside cover contains an oil-quantity adjustment marking which helps prevent oiling errors. As a result, maintainability is improved.



D Highly-functional control panel

The control panel which belongs equivalently to the highly-functional CP-180 family is built into the control box. With this panel, various sewing data ranging from the sewing speed to the production support functions can be adjusted. In addition, the control panel has been newly provided with a password lock function to restrict panel operation. The machine may be used simply by entering any given passcode number.



E Compact and small energy-saving direct-drive motor

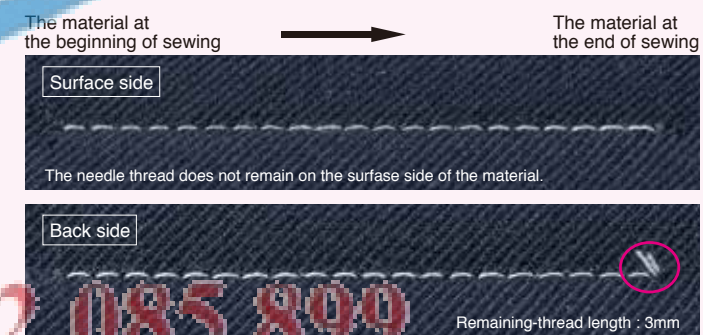
In comparison with the conventional V-belt driven sewing machine, the sewing machine driven by the direct-drive motor saves power consumption by 25%. Furthermore, the new retry control helps increase the material penetrating power of the needle by approximately 10%.

VIETLE CO., LTD.
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DDL-900BB

Direct-drive, High-speed, 1-needle, Lockstitch Machine with Automatic Thread Trimmer (Shorter-thread remaining type) <Oil Shielding System>

Beautiful finished seams



DDL-900BB can produce the effect of shorter-thread remaining by making condensed stitch

Nipper device

This device pulls the needle thread into the wrong side of the material at the beginning of sewing, thereby ensuring more beautifully-finished seams.



The shorter-thread trimming mechanism

The length of thread remaining on the material at the end of sewing is 3 mm

Double-blade drive rotary knife system is adopted. The knife trims the thread after the completion of condensation stitching at the end of sewing. As a result, the thread of 3 mm long is left on the material consistently at the end of sewing regardless of the stitch length.

